

COVID-19 Roundtable

Navigating Pandemic Recovery & Repositioning





- Education
- Coaching
- Community
- Resources



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Topics for Discussion:

- The Pathway to Recovery & Success: The Big Picture Concept
- Considerations as You Work With Your Customers



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Pathway to Recovery & Success: The Big Picture Concept



There is tremendous uncertainty in the market...

While it may be difficult to predict the exact outcome of COVID-19 on the economy, it is important for businesses to begin preparing for different scenarios and establish a resilient go-forward response plan

Recent survey of top concerns for CFOs...

Question: What are your top-three concerns with respect to COVID-19? (Top answers shared below)



Potential global recession



Decrease in consumer confidence and a reduction in consumption



Financial impact including effects on operations



Effects on our workforce / reduction in productivity

What we are hearing from our customers...

"How do I interpret government action – both new restrictions and legislation – and make the best decisions for my company?

"With so little clarity about what the next weeks and months look like, how can I develop reasonable financial projections to inform critical decisions?"

"I need to reduce expenses drastically right now – what all are the levers?

"I'm worried we don't have the resources available to manage the complexity"

"How will I need to reposition the business to emerge from this successfully?"

How are other companies managing this? What could I be doing differently?



Business Leaders are faced with managing today's response but must also position for success tomorrow.

Every crisis creates both unexpected problems and unprecedented opportunities. Businesses must learn from the COVID crisis, react quickly to emerging trends, and invest in renewed success and growth.

Days 0 - 30

Respond

- Establish a safe and healthy employee work environment
- Ruthlessly gather, analyze, and respond to market intelligence
- Transition to remote work & monitor impact of absenteeism on operations
- Establish clear internal and external communication channels
- Establish "War Room" to enable timely, informed decisions and info sharing
- Secure technology platforms

Days 30 - 60

Stabilize

- Develop/refine cash projections & stress test financial models
- Stabilize cash flow via aggressive expense reduction actions
- Assess all options to secure additional capital as needed
- Begin to rebalance short-term supply and demand
- Step up communications with employees, vendors, and customers through "demoralization" phase

Days 60 - 180

Recover

- Secure the workplace for safe return to work and resumption of activities
- Revisit/re-draft policies such as sick leave, travel, and remote work
- Begin implementing long-term supply chain risk-mitigation actions
- Identify which changes to consumer behaviors are likely to continue
- Updating marketing material to address new environment and consumer needs
- New performance indicators

Reposition

- Begin executing changes to five-year strategic plan
- Changes to operating model (e.g. new workforce planning, governance)
- Revisit and reprioritize capital expenditure plans
- Implement long-term supply chain risk mitigation actions





Successfully navigating the continuum requires managing multiple domains and their interdependencies.



Primary Leadership Objectives

Workforce safety, maintaining engagement

Managing cash flow and expense discipline

Effective coordination across stakeholders

Enablement of remote work, data security

Impact of latest regulatory news

Continuity of supply, maintaining production capabilities

Recognizing shifts in top line performance and opportunities to replace



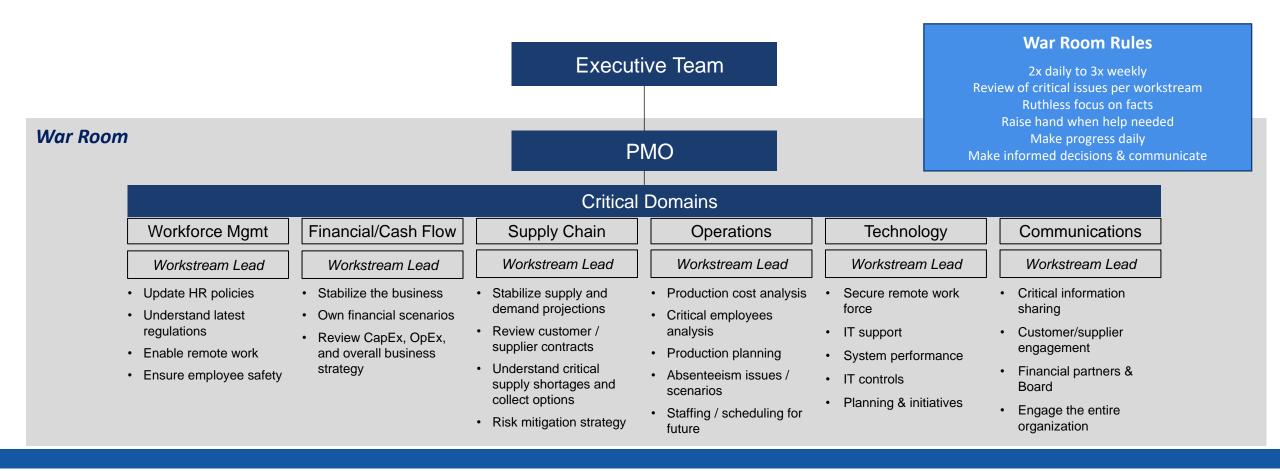
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Considerations as You Work With Your Customers



Our approach: War Room structure, rules, and activities

Establishing a Program Management Office with clear Workstream Leads drives coordination between top management and all the critical workstreams to make timely decisions and take action with clarity, focus, and urgency





Running an efficient War Room can greatly the increase speed and quality of critical decisions and actions

How we drive the process

- Proactively manage critical workstreams
- Assign individuals to lead info gathering and comms efforts; present critical decisions within each workstream
- Use illustrative status reporting tools to facilitate actions
- Establish 1x or 2x daily War Room meetings to drive alignment and enable a fast, yet fact-based response

Benefits of a War Room

- Provides single source of truth to executive team
- Manage-by-facts approach improves decision making by limiting bias and speculation
- Collective problem solving across functional areas
- Increased team commitment to an objective. Complete alignment of priorities
- A more disciplined way to set objectives, manage risks, and monitor progress under intense pressure

Illustrative status reporting





Workforce Management: Important to focus on employees during crisis, beginning with safety



Updating HR policies

- Develop/Update escalation policies for crisis management (e.g., virus onsite)
- Update travel, meeting, availability, work remote policies

Understanding latest regulation

- Assess impact of latest regulations (e.g., FMLA)
- Understand when to consider stopping work (if not mandated)

Make sure that employees are safe, then design workforce management model to adapt

Enabling remote work

- Ensure connectivity / capability when working remotely
- Enable hardware and systems to allow for remote work (e.g., VPN)

Ensuring employee safety

- Understand CDC safety guidelines
- Ensure communication of sick-leave policies



<u>Supply Chain</u>: Timely, informed decisions in supply chain are critical to business continuity and cash flow management



Critical to manage the end-to-end supply chain and take complete responsibility for business continuity

 Leverage relationships with Tier 1's to reach constrained Tier 2's. Familiarize yourself with lead times and constraints in the process

supplier

Tier

- Consider communicating essential needs only. This can help prioritize your demand
- Consider assigning personnel to directly manage critical Tier 2's if necessary, with coordination from Tier 1's
- If constrained, consider the benefits of offering expedite fees, down payments to secure supply

Tier 1 supplier

- Establish regular communication cadence
- Communicate demand at agreed-upon intervals avoiding large, frequent swings
- Start with obtaining no-risk supply commitments and call out opportunities to increase supply – assign opportunities to relevant stakeholders
- For critical suppliers, consider sending company personnel to oversee shipments. Leverage relationships and establish executive-level sponsorship

Supply Chain / Factory

- Obtain clear understanding of current raw material on hand as well as work-in-progress and finished goods to inform accurate supply commits to customers and demand needs to suppliers
- Technical experts to present options to increase supply if practical (i.e. spec adjustments, alternate materials or designs)
- Model demand/supply scenarios outside of ERP systems (i.e. Excel) to expedite decision making
- Manage AR/AP levers & contracts to maximize cash flow

Customer

- Establish regular communication cadence
- Align on latest demand assumptions often but avoid large, frequent swings
- Understand what products customers need ASAP and what they can live without
- When short to a customer, explain timely and communicate recovery plan and all available options to yield more product
- Understand what your contracts say about priority



Proper supply chain management should involve questions about trade offs

Managing procurement risk requires weighing working capital, cost, and resource burden versus the benefit of optionality. As industries emerge from the COVID-19 crisis, we advise reconsidering the procurement playbook and look to strengthen newly exposed weaknesses, focusing more on total cost of ownership (TCO)

Low working capital targets

Lowest possible cost

Sourcing only in "low cost" regions

Achieve scale with suppliers via spend aggregation

Low procurement overhead

Buying from only distributors

Holding buffer of critical raw inputs

TCO model (+ tariffs, freight, cost of poor quality)

Alt. sites for natural disasters (tsunami, pandemic, etc)

Duel source critical, high-risk components

Resources to manage a multi-tier supply chain

Investing in vendor relationships

Leaner procurement model

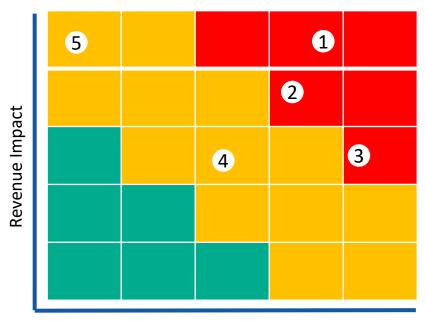


More strategic procurement model



Risks should be identified and mitigated across all parts and categories





Likelihood of Disruption

- Multiple sources
- Multiple geographies
- Buffer stock
- Robust supplier contract

Product Category	Part Number	Current State	Future State Options	Cost of Disruption	Cost to mitigate
Sheet metal	416-3280 416-3281 416-3290	Single-sourced, China-origin. AVG buffer stock on hand = 2 weeks	 (1) Increase raw mat'l buffer inhouse to 3mo. (2) Qualify 2nd supplier from JPN 	\$5MM revenue loss/mo.	- \$250K working cap increase - \$200K to qualify
Owner: Current Status: Next Steps:					
Seals 2	818-XXXX family	Rely on distribution in low qtys without vendor contracts	(1) Consolidate distributed hardware spend into sole distributor to gain EoS, secure contract		
Owner: Current Status: Next Steps:					



Operations: Increasing and understanding flexibility in operations will be critical as the supply chain is disrupted



Production cost analysis

Capture fixed and variable costs; levers to impact

Analyze cost impact of production misses

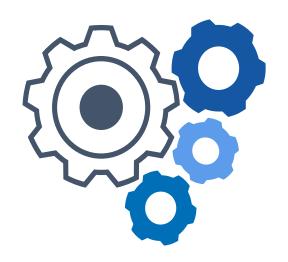
Analyze impact of production flexibility on cost and risk

Critical employees analysis

Identify positions requiring technical or regulatory expertise

Assess outsourcing options for backup

Identify opportunities for cross-training employees



Production planning

Assess ability to meet demand

Stabilize production (given demand uncertainty / volatility)

Understand constraints of supply chain on production flexibility

Assess risk and impact of missing customer orders

Absenteeism issues / scenarios

Identify minimum employees to maintain operations

Develop plan for 30+% absenteeism

Staffing / scheduling for future

Determine staffing levels and assess skillset (are there new skills required to meet needs?)

Assess opportunities to add flexibility to production / operations



<u>Communications</u>: Effective and frequent communication is vital to a successful crisis response

An effective Communication workstream is able to gather and synthesize information from a variety of sources, and deliver messages at appropriate frequencies to a number of different stakeholders



INPUTS

Executive Leaders

Workstreams

External (regulatory, industry, etc.)

Suppliers

Customers

Employees

Communications Workstream

- Proactively manage six critical domains
- Assign a Directly Responsible Individual within each domain
- Set up frequent War Room meetings to drive alignment, facilitate communications, and enable a fast, yet fact-based response
- Provide feedback and escalation channels
- Establish protocols for providing information to and from domains for decision making

OUTPUTS

- Employees Inform employees across all levels about critical matters
- Customers Identify critical base of customers and suppliers; establish frequent line of communication to . . .
- Financial Partners Keep your financial partners informed, and work them to have options available in the event of lost revenue or restricted cash flow
- Information Portal Create a library of relevant precreated/approved scripts & message templates which can be modified and implemented quickly
- Rethinking Communication Protocols Embrace enterprise communication technologies (e.g. Slack) to support long-term remote work scenarios; develop SOPs for communicating with employees in the office and remote



<u>Finance</u>: Having an updated view of the company's cash position is critical for making decisions



Stabilize the business

- Identify short term levers that could impact cash position (e.g., SBA Loan)
- Review A/R, A/P, Contracts and examine for opportunities improve cash flow
- Understand the impacts of latest regulations (e.g., payroll)

Develop business scenarios

- Measure impact of economic "V-shaped" recovery and prolonged recession
- Revise scenarios frequently to account for latest information

Iterative refinement of business scenarios based on latest inputs

Project supply & demand and measure impact

- Work with supply chain, operations, and workforce management team leads to understand expectations for business
- Ensure that disruptions are modeled (e.g., spike in raw material cost)

Review CapEx, OpEx, and overall business strategy

- Based on the cash position from different scenarios, take a critical lens to current CapEx and OpEx plans
- Review the overall strategy and press for opportunities to add new revenue streams if cash position requires it

Develop (Update) robust cash flow model

- At a minimum, have a rolling 13-week cash flow model that allows for scenario analysis to understand how changes will impact cash position
- Once short-term view is complete, expand model through year end to provide visibility for more strategic business decisions that will be made



Additional Resources: elliottdavis.com/covid19

Webinar: https://www.elliottdavis.com/covid-19-webinar-business-continuity-uncertain-times/

Summary resource: https://www.elliottdavis.com/maximize-incident-response-effectiveness-guidance-mid-market-companies/

This summary article has seven links:

- https://www.elliottdavis.com/maximize-incident-response-effectiveness-internal-external-communications/
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We're here to help.

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Questions



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